

Test Report

Client	
Address	

The following sample(s) and sample information was/were submitted and identified by/on the behalf of the client

Sample Name	: Lithium ion battery
Model/P.O. No.	: AT602535
Manufacturer	:
Received Date	: Sep 01, 2025
Test Period	: Sep 01, 2025~Sep 04, 2025
Test Requested	: Annex 1 of Regulation (EU) 2023/1542-Heavy Metals Content in batteries and waste batteries

Conclusion	
- Lead(Pb), Cadmium(Cd), Mercury(Hg)	PASS

For Further Details, Please Refer To the Following Page(s)

Approved by: *Jane Liu*

Date: Sep 04, 2025



ShenZhen Tiansu Calibration and Testing Co., Ltd.

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Post Code: 518116

Tel: 0755-89457984

Website: www.tiansu.org

E-mail: tsjc@tiansu.org

Test Methods

Test Items	Test Method	Equipment
Lead(Pb), Cadmium(Cd)	IEC 62321-5:2013	ICP-OES
Mercury(Hg)	IEC 62321-4:2013+AMD1:2017	ICP-OES

Test Results

Test components	Test Item(s)	MDL (%)	Result(s) (%)	Maximum permissible Limit(%)	Labelling Limit (%)
Lithium ion battery (XGW602040)	Lead(Pb)	0.0005	N.D.	Portable batteries 0.0100	0.0040
	Cadmium(Cd)	0.0005	N.D.	Portable batteries 0.0020	0.0020
	Mercury(Hg)	0.0001	N.D.	0.0005	--

Note:

- % = percentage
- N.D.=Not Detected (<MDL); MDL=method detection limit
- According to regulation (EU) 2023/1542, All batteries containing more than 0.002 % cadmium or more than 0.004 % lead, shall be marked with the chemical symbol for the metal concerned: Cd or Pb. The relevant chemical symbol indicating the heavy metal content shall be printed beneath the separate collection symbol and shall cover an area of at least one-quarter the size of that symbol.

Test Process:

Test Lead(Pb), Cadmium(Cd), Mercury(Hg) concentration:

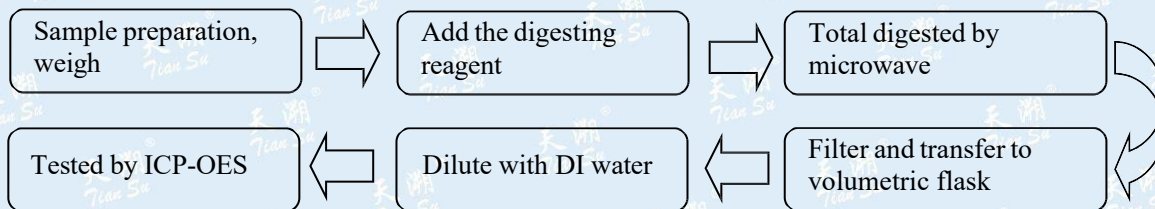
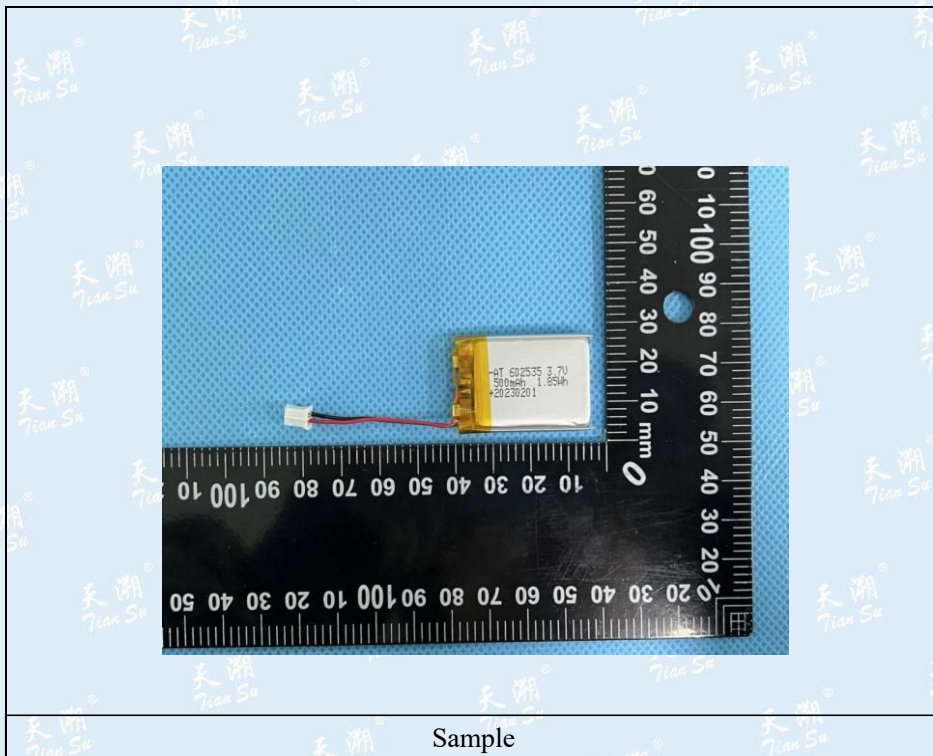


Photo of the sample



***** End of report *****

This report is invalid without the Special Seal of Tiansu. This report shall not be altered, increased or deleted. The results shown in this report refer only to the sample(s) tested.



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**TEST REPORT
IEC 62133-2**

Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications – Part 2: Lithium systems

Report Number: PTC25072214203S-IE01
Date of issue: 2025-09-16
Total number of pages: 25 pages

Applicant's name.....:

Address

Test specification:

Standard: IEC 62133-2: 2017, IEC 62133-2: 2017/AMD1: 2021
Test procedure: Type Test
Non-standard test method.....: N/A

Test Report Form No.....: IEC62133_2C
Test Report Form(s) Originator.....: DEKRA Certification B.V.
Master TRF: Dated 2025-07-23

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General disclaimer:

The test results presented in this report relate only to the object tested.

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Test item description	Li-ion Polymer Battery
Trade Mark	N/A
Manufacturer.....	Same as applicant
Model/Type reference	AT602535
Ratings	3.7V, 500mAh, 1.85Wh



Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):		
<input checked="" type="checkbox"/>	Testing Laboratory:	Dongguan Aotai Digital Technology Co., LTD
Testing location/ address :		C2 Yifeng Road, Dali Village, Qingxi Town, Dongguan city, Guangdong Province
Tested by (name, signature)..... :		Curly Hu 
Approved by (name, signature) :		Starry Li 
		
<input type="checkbox"/>	Testing procedure: CTF Stage 1:	
Testing location/ address :		
Tested by (name, function, signature) :		
Approved by (name, function, signature) .. :		
<input type="checkbox"/>	Testing procedure: CTF Stage 2:	
Testing location/ address :		
Tested by (name + signature) :		
Witnessed by (name, function, signature): . :		
Approved by (name, function, signature) .. :		
<input type="checkbox"/>	Testing procedure: CTF Stage 3:	
<input type="checkbox"/>	Testing procedure: CTF Stage 4:	
Testing location/ address :		
Tested by (name, function, signature) :		
Witnessed by (name, function, signature): . :		
Approved by (name, function, signature) .. :		
Supervised by (name, function, signature) :		



**List of Attachments (including a total number of pages in each attachment):**

Attachment 1: Photo Documentation (4 pages).

Summary of testing:**Tests performed (name of test and test clause):**

cl.5.6.2 Design recommendation;
cl.7.1 Charging procedure for test purposes (for Cells and Batteries);
cl.7.2.1 Continuous charging at constant voltage (Cells);
cl.7.2.2 Case stress at high ambient temperature (Batteries);
cl.7.3.1 External short-circuit (Cells);
cl.7.3.2 External short-circuit (Batteries);
cl.7.3.3 Free fall (Cells and Batteries);
cl.7.3.4 Thermal abuse (Cells);
cl.7.3.5 Crush (Cells);
cl.7.3.6 Over-charging of batteries;
cl.7.3.7 Forced discharge (Cells);
cl.7.3.8 Mechanical tests (Batteries).

cl.7.3.9 was not evaluated by client request, and the applicant declares that this cell isn't to be sold in France, Japan, Republic of Korea and Switzerland.

Tests are made with the number of cells and batteries specified in IEC 62133-2:2017, IEC 62133-2:2017/AMD1:2021 Table 1.

Testing location:

Precise Testing & Certification (Guangdong) Co., Ltd.
Building 1, No. 6, Tongxin Road, Dongcheng Street, Dongguan, Guangdong, China.

Summary of compliance with National Differences (List of countries addressed):

N/A

 The product fulfils the requirements of EN 62133-2:2017, EN 62133-2:2017/A1:2021

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**Use of uncertainty of measurement for decisions on conformity (decision rule):**

No decision rule is specified by the IEC standard, when comparing the measurement result with the applicable limit according to the specification in that standard. The decisions on conformity are made without applying the measurement uncertainty ("simple acceptance" decision rule, previously known as "accuracy method").

Other: N/A (to be specified, for example when required by the standard or client, or if national accreditation requirements apply)

Information on uncertainty of measurement:


The uncertainties of measurement are calculated by the laboratory based on application of criteria given by OD-5014 for test equipment and application of test methods, decision sheets and operational procedures of IECEE.

IEC Guide 115 provides guidance on the application of measurement uncertainty principles and applying the decision rule when reporting test results within IECEE scheme, noting that the reporting of the measurement uncertainty for measurements is not necessary unless required by the test standard or customer.

Calculations leading to the reported values are on file with the NCB and testing laboratory that conducted the testing.

Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

Li-ion Polymer Battery	(+)Red (-)Black
Model: AT602535	
3.7V, 500mAh, 1.85Wh	
1ICP6/21/31	
Date: YYYY/MM/DD	
Warning:	
Do not disassemble, puncture, crush, heat or burn.	

Remark:

“YYYY” means year for manufacture;

“MM” means month for manufacture;

“DD” means day for manufacture.



Test item particulars	
Classification of installation and use	To be defined in final product
Supply Connection	DC lead wire
Recommend charging method declared by the manufacturer	Charging the battery with 160mA constant current and 4.2V constant voltage until the current reduces to 16mA at ambient 20°C±5°C
Discharge current (0,2 It A)	64mA
Specified final voltage	2.75V
Upper limit charging voltage per cell	4.2V
Maximum charging current	500mA
Charging temperature upper limit	45°C
Charging temperature lower limit	0°C
cell electrolyte type	<input type="checkbox"/> gel polymer <input type="checkbox"/> solid polymer <input checked="" type="checkbox"/> N/A
Possible test case verdicts:	
- test case does not apply to the test object	N/A
- test object does meet the requirement	P (Pass)
- test object does not meet the requirement	F (Fail)
Testing	
Date of receipt of test item	2025-07-23
Date (s) of performance of tests	2025-07-23 to 2025-08-07
General remarks:	
"(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report.	
Throughout this report a <input type="checkbox"/> comma / <input checked="" type="checkbox"/> point is used as the decimal separator.	
Manufacturer's Declaration per sub-clause 4.2.5 of IEC62 02:	
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided.....	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> Not applicable
When differences exist; they shall be identified in the General product information section.	
Name and address of factory (ies)	Same as applicant

**General product information and other remarks:**

This battery is constructed with one li-ion cell, and has overcharge, over-discharge, over current and short-circuits proof circuit.

The main features of the battery are shown as below (clause 7.1.1):

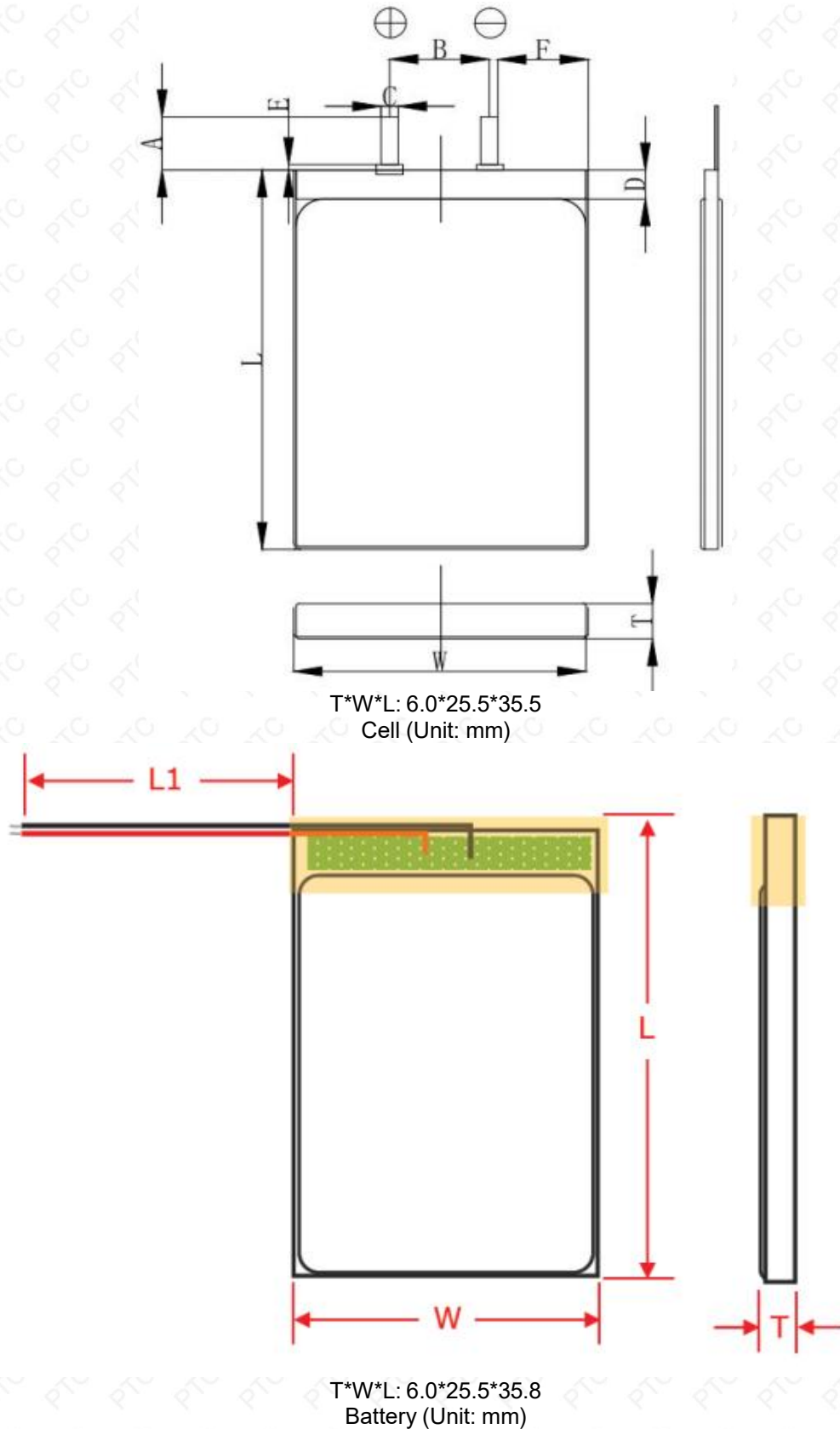
Model (Battery)	Nominal capacity	Nominal voltage	Nominal Charge Current	Nominal Discharge Current	Maximum Charge Current	Maximum Discharge Current	Maximum Charge Voltage	Cut-off Voltage
AT602535	500mAh	3.7V	250mA	64mA	500mA	500mA	4.2V	2.75V

The main features of the cell in the battery are shown as below (clause 7.1.1):

Model (Cell)	Nominal capacity	Nominal voltage	Nominal Charge Current	Nominal Discharge Current	Maximum Charge Current	Maximum Discharge Current	Maximum Charge Voltage	Cut-off Voltage
AT602535	500mAh	3.7V	250mA	64mA	500mA	500mA	4.2V	2.75V

The main features of the cell in the battery are shown as below (clause 7.1.2):

Model (Cell)	Upper limit charge voltage	Taper-off current	Lower charge temperature	Upper charge temperature
AT602535	4.2V	16mA	0°C	45°C

Construction:

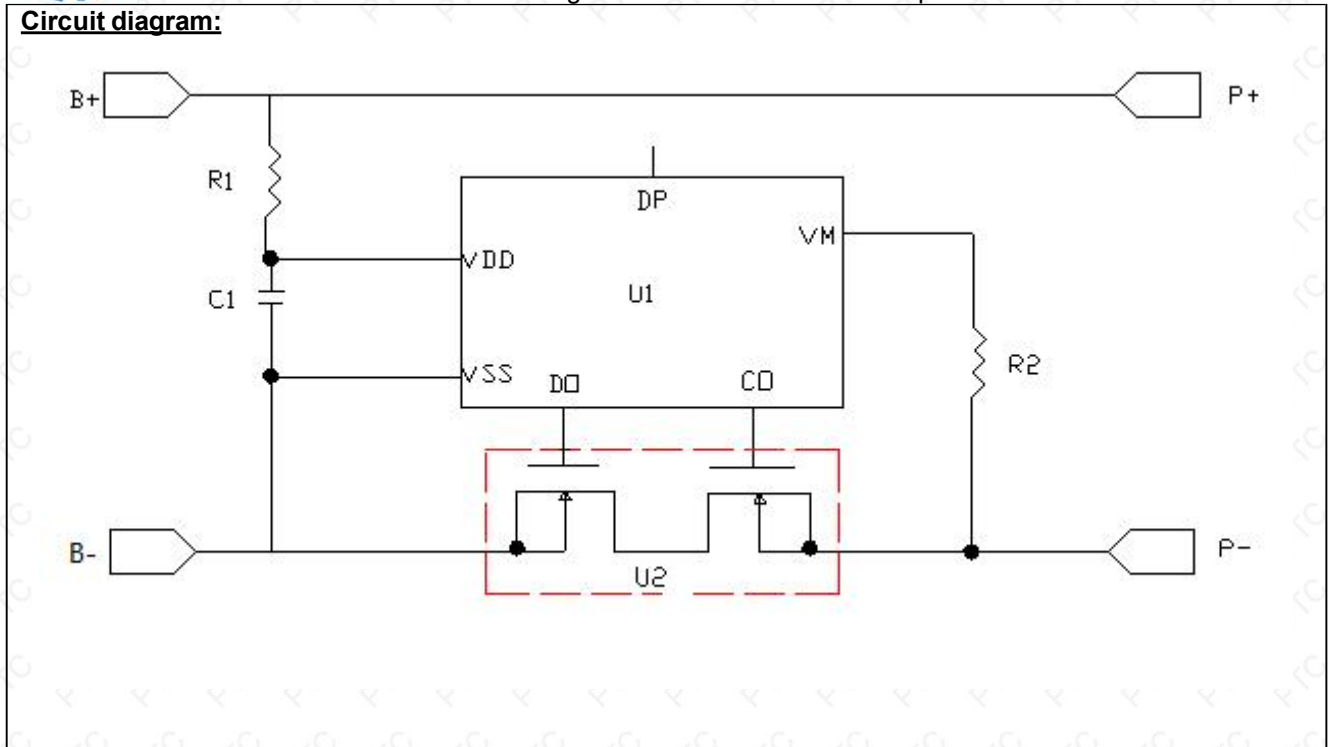
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Circuit diagram:





IEC 62133-2: 2017/AMD1: 2021

Clause	Requirement + Test	Result - Remark	Verdict
4	PARAMETER MEASUREMENT TOLERANCES		P
	Parameter measurement tolerances		P
5	GENERAL SAFETY CONSIDERATIONS		P
5.1	General		P
	Cells and batteries so designed and constructed that they are safe under conditions of both intended use and reasonably foreseeable misuse		P
5.2	Insulation and wiring		P
	The insulation resistance between the positive terminal and externally exposed metal surfaces of the battery (excluding electrical contact surfaces) is not less than 5 MΩ	No metal case exists.	N/A
	Insulation resistance (MΩ).....:		—
	Internal wiring and insulation are sufficient to withstand maximum anticipated current, voltage and temperature requirements		P
	Orientation of wiring maintains adequate clearance and creep age distances between conductors		P
	Mechanical integrity of internal connections accommodates reasonably foreseeable misuse		P
5.3	Venting		P
	Battery cases and cells incorporate a pressure relief mechanism or are constructed so that they relieve excessive internal pressure at a value and rate that will preclude rupture, explosion and self-ignition	Venting mechanism exists on the narrow side of the cell.	P
	Encapsulation used to support cells within an outer casing does not cause the battery to overheat during normal operation nor inhibit pressure relief		N/A
5.4	Temperature, voltage and current management		P
	Batteries are designed such that abnormal temperature rise conditions are prevented	Overcharge, over discharge, over current and short-circuit proof circuit used in this battery. See tests of clause 7.	P
	Batteries are designed to be within temperature, voltage and current limits specified by the cell manufacturer	See above.	P
	Batteries are provided with specifications and charging instructions for equipment manufacturers so that specified chargers are designed to maintain charging within the temperature, voltage and current limits specified	The charging limits specified in the manufacturer's specification.	P
5.5	Terminal contacts		P

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**IEC 62133-2: 2017/AMD1: 2021**

Clause	Requirement + Test	Result - Remark	Verdict
	The size and shape of the terminal contacts ensure that they can carry the maximum anticipated current	DC lead wire complied with the requirement.	P
	External terminal contact surfaces are formed from conductive materials with good mechanical strength and corrosion resistance		P
	Terminal contacts are arranged to minimize the risk of short-circuit		N/A
5.6	Assembly of cells into batteries		P
5.6.1	General		P
	Each battery have an independent control and protection for current, voltage, temperature and any other parameter required for safety and to maintain the cells within their operating region	Protective circuit equipped on battery.	P
	This protection may be provided external to the battery such as within the charger or the end devices		N/A
	If protection is external to the battery, the manufacturer of the battery provide this safety relevant information to the external device manufacturer for implementation		N/A
	If there is more than one battery housed in a single battery case, each battery have protective circuitry that can maintain the cells within their operating regions		N/A
	Manufacturers of cells specify current, voltage and temperature limits so that the battery manufacturer/designer may ensure proper design and assembly	Current, Voltage and temperature limits specified by cell manufacturer	P
	Batteries that are designed for the selective discharge of a portion of their series connected cells incorporate circuitry to prevent operation of cells outside the limits specified by the cell manufacturer		N/A
	Protective circuit components added as appropriate and consideration given to the end-device application		P
	The manufacturer of the battery provide a safety analysis of the battery safety circuitry with a test report including a fault analysis of the protection circuit under both charging and discharging conditions confirming the compliance.	Safety analysis report provided by manufacturer	P
5.6.2	Design recommendation		P
	For the battery consisting of a single cell or a single cellblock, it is recommended that the charging voltage of the cell does not exceed the upper limit of the charging voltage specified in Table 2	Max. charging voltage: 4.2V, not exceed 4.2V specified by manufacturer in Table 2.	P

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Clause	Requirement + Test	Result - Remark	Verdict
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that the voltages of any one of the single cells or single cellblocks does not exceed the upper limit of the charging voltage, specified in Table 2, by monitoring the voltage of every single cell or the single cellblocks		N/A
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that charging is stopped when the upper limit of the charging voltage is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks		N/A
	For batteries consisting of series-connected cells or cell blocks, nominal charge voltage not be counted as an overcharge protection		N/A
	For batteries consisting of series-connected cells or cell blocks, cells have closely matched capacities, be of the same design, be of the same chemistry and be from the same manufacturer		N/A
	It is recommended that the cells and cell blocks not discharged beyond the cell manufacturer's specified final voltage	Final voltage of cell: 2.75V, not exceed the final voltage specified by the cell manufacturer.	P
	For batteries consisting of series-connected cells or cell blocks, cell balancing circuitry incorporated into the battery management system		N/A
5.6.3	Mechanical protection for cells and components of batteries		P
	Mechanical protection for cells, cell connections and control circuits within the battery provided to prevent damage as a result of intended use and reasonably foreseeable misuse	Mechanical protection for cell connections and control circuits provided.	P
	The mechanical protection can be provided by the battery case or it can be provided by the end product enclosure for those batteries intended for building into an end product	Build-in batteries, mechanical protection for cells should be provided by end product.	N/A
	The battery case and compartments housing cells designed to accommodate cell dimensional tolerances during charging and discharging as recommended by the cell manufacturer	To be evaluated in final system	N/A
	For batteries intended for building into a portable end product, testing with the battery installed within the end product considered when conducting mechanical tests		N/A
5.7	Quality plan		P

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Clause	Requirement + Test	Result - Remark	Verdict
	The manufacturer prepares and implements a quality plan that defines procedures for the inspection of materials, components, cells and batteries and which covers the whole process of producing each type of cell or battery	Complied. Quality plan provided.	P
5.8	Battery safety components		P
	According annex F	See TABLE: Critical components information	N/A

6	TYPE TEST AND SAMPLE SIZE		P
	Tests are made with the number of cells or batteries specified in Table 1 using cells or batteries that are not more than six months old		P
	The internal resistance of coin cells are measured in accordance with Annex D. Coin cells with internal resistance less than or equal to 3 Ω are tested in accordance with Table 1	Not coin cells	N/A
	Unless otherwise specified, tests are carried out in an ambient temperature of 20 °C ± 5 °C		P
	The safety analysis of 5.6.1 identify those components of the protection circuit that are critical for short-circuit, overcharge and over discharge protection		P
	When conducting the short-circuit test, consideration is given to the simulation of any single fault condition that is likely to occur in the protecting circuit that would affect the short-circuit test	See clause 7.3.2	P

7	SPECIFIC REQUIREMENTS AND TESTS		P
7.1	Charging procedure for test purposes		P
7.1.1	First procedure		P
	This charging procedure applies to sub clauses other than those specified in 7.1.2		P
	Unless otherwise stated in this document, the charging procedure for test purposes is carried out in an ambient temperature of 20 °C ± 5 °C, using the method declared by the manufacturer	See page 6	P
	Prior to charging, the battery have been discharged at 20 °C ± 5 °C at a constant current of 0,2 It A down to a specified final voltage	See page 6	P
7.1.2	Second procedure		P
	This charging procedure applies only to 7.3.1, 7.3.4, 7.3.5, and 7.3.9		P

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IEC 62133-2: 2017/AMD1: 2021

Clause	Requirement + Test	Result - Remark	Verdict
	After stabilization for 1 h to 4 h, at an ambient temperature of the highest test temperature and the lowest test temperature, respectively, as specified in Table 2, cells are charged by using the upper limit charging voltage and maximum charging current, until the charging current is reduced to 0,05 It A, using a constant current to constant voltage charging method	Charge temperature 0-45°C declared. 45°C used for upper limit tests; 0°C used for lower limit tests.	P
7.2	Intended use		P
7.2.1	Continuous charging at constant voltage (cells)	Tested complied.	P
	Fully charged cells are subjected for 7 days to a charge using the charging method for current and standard voltage specified by the cell manufacturer	Charging for 7 days with 250mA.	P
	Results: No fire. No explosion. No leakage :	(See appended table 7.2.1)	P
7.2.2	Case stress at high ambient temperature (battery)	Tested as client requested.	P
	Oven temperature (°C) :	70°C	—
	Results: No physical distortion of the battery case resulting in exposure of internal protective components and cells	No physical distortion of the battery case resulting	P
7.3	Reasonably foreseeable misuse		P
7.3.1	External short-circuit (cell)	Tested complied.	P
	The cells were tested until one of the following occurred:		P
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20% of the maximum temperature rise		P
	Results: No fire. No explosion :	(See appended table 7.3.1)	P
7.3.2	External short-circuit (battery)	Tested complied.	P
	The batteries were tested until one of the following occurred:		P
	- 24 hours elapsed; or		P
	- The case temperature declined by 20 % of the maximum temperature rise		P
	In case of rapid decline in short circuit current, the battery pack remained on test for an additional one hour after the current reached a low end steady state condition		N/A
	A single fault in the discharge protection circuit conducted on one to four (depending upon the protection circuit) of the five samples before conducting the short-circuit test	Single fault conducted on three samples.	P
	A single fault applies to protective component parts such as MOSFET, fuse, thermostat or positive temperature coefficient (PTC) thermistor	Single fault applies on MOSFET (U2).	P

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IEC 62133-2: 2017/AMD1: 2021

Clause	Requirement + Test	Result - Remark	Verdict
	Results: No fire. No explosion	(See appended table 7.3.2)	P
7.3.3	Free fall	Tested complied.	P
	Results: No fire. No explosion	No fire. No explosion.	P
7.3.4	Thermal abuse (cells)	Tested complied.	P
	Oven temperature (°C)	130°C	—
	Results: No fire. No explosion	No fire. No explosion	P
7.3.5	Crush (cells)	Tested complied.	P
	The crushing force was released upon:		P
	- The maximum force of 13 kN±0,78kN has been applied; or		P
	- An abrupt voltage drop of one-third of the original voltage has been obtained		N/A
	Results: No fire. No explosion:	(See appended table 7.3.5)	P
7.3.6	Over-charging of battery	Tested complied.	P
	The supply voltage which is:		P
	- 1,4 times the upper limit charging voltage presented in Table A.1 (but not to exceed 6,0 V) for single cell/cell block batteries or	5.88V applied.	P
	- 1,2 times the upper limit charging voltage resented in Table A.1 per cell for series connected multi-cell batteries, and		N/A
	- Sufficient to maintain a current of 2,0 It A throughout the duration of the test or until the supply voltage is reached		P
	Test was continued until the temperature of the outer casing:		P
	- Reached steady state conditions (less than 10°C change in 30-minute period); or		N/A
	- Returned to ambient		P
	Results: No fire. No explosion:	(See appended table 7.3.6)	P
7.3.7	Forced discharge (cells)	Tested complied.	P
	Discharge a single cell to the lower limit discharge voltage specified by the cell manufacturer	Lower limit discharge voltage 2.75V.	P
	The discharged cell is then subjected to a forced discharge at 1 It A to the negative value of the upper limit charging voltage		P

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Clause	Requirement + Test	Result - Remark	Verdict
	- The discharge voltage reaches the negative value of upper limit charging voltage within the testing duration. The voltage is maintained at the negative value of the upper limit charging voltage by reducing the current for the remainder of the testing duration		N/A
	- The discharge voltage does not reach the negative value of upper limit charging voltage within the testing duration. The test is terminated at the end of the testing duration		P
	Results: No fire, No explosion	(See appended table 7.3.7)	P
7.3.8	Mechanical tests (batteries)		P
7.3.8.1	Vibration	Tested complied.	P
	Results: No fire, no explosion, no rupture, no leakage or venting.	(See appended table 7.3.8.1)	P
7.3.8.2	Mechanical shock	Tested complied.	P
	Results: No leakage, no venting, no rupture, no explosion and no fire	(See appended table 7.3.8.2)	P
7.3.9	Design evaluation – Forced internal short-circuit (cells)		N/A
	The cells complied with national requirement for..... :	Not requested by client, not comply with the requirements of France, Japan, Republic of Korea and Switzerland.	—
	The pressing was stopped upon:		N/A
	- A voltage drop of 50 mV has been detected; or		N/A
	- The pressing force of 800 N (cylindrical cells) or 400 N (prismatic cells) has been reached		N/A
	Results: No fire.....		N/A

8	INFORMATION FOR SAFETY		P
8.1	General		P
	Manufacturers of secondary cells provides information about current, voltage and temperature limits of their products	Information for safety mentioned in manufacturer's specifications.	P
	Manufacturers of batteries provides information regarding how to minimize and mitigate hazards to equipment manufacturers or end-users	Information for safety mentioned in manufacturer's specifications.	P
	Systems analyses are performed by device manufacturers to ensure that a particular battery design prevents hazards from occurring during use of a product		N/A

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IEC 62133-2: 2017/AMD1: 2021

Clause	Requirement + Test	Result - Remark	Verdict
	As appropriate, any information relating to hazard avoidance resulting from a system analysis is provided to the end user		N/A
8.2	Small cell and battery safety information	Small cell and battery.	P
	The following warning language is to be provided with the information packaged with the small cells and batteries or equipment using them:		P
	- Keep small cells and batteries which are considered swallow able out of the reach of children		P
	- Swallowing may lead to burns, perforation of soft tissue, and death. Severe burns can occur within 2 h of ingestion		P
	- In case of ingestion of a cell or battery, seek medical assistance promptly		P

9	MARKING		P
9.1	Cell marking	The final product is battery.	N/A
	Cells marked as specified in IEC 61960, except coin cells		N/A
	Coin cells whose external surface area is too small to accommodate the markings on the cells show the designation and polarity		N/A
	By agreement between the cell manufacturer and the battery and/or end product manufacturer, component cells used in the manufacture of a battery need not be marked		N/A
9.2	Battery marking		P
	Batteries marked as specified in IEC 61960, except for coin batteries	The battery is marked in accordance with IEC 61960, also see page 5.	P
	Coin batteries whose external surface area is too small to accommodate the markings on the batteries show the designation and polarity	Not coin batteries.	N/A
	Batteries are marked with an appropriate caution statement	Batteries marked with an appropriate caution statement.	P
	- Terminals have clear polarity marking on the external surface of the battery, or	The "+(Red)" and "-(Black)" polarity explicitly marked on surface of the battery.	P
	- Not be marked with polarity markings if the design of the external connector prevents reverse polarity connections		N/A
9.3	Caution for ingestion of small cells and batteries	Small cell and battery.	P

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IEC 62133-2: 2017/AMD1: 2021

Clause	Requirement + Test	Result - Remark	Verdict
	Coin cells and batteries identified as small batteries include a caution statement regarding the hazards of ingestion in accordance with 8.2	Not coin cells and batteries.	N/A
	Small cells and batteries are intended for direct sale in consumer-replaceable applications, caution for ingestion is given on the immediate package	Batteries are not sold separately	P
9.4	Other information		P
	The following information are marked on or supplied with the battery:	Information for storage and disposal instructions mentioned in manufacturer's specifications.	P
	- Storage and disposal instructions		P
	- Recommended charging instructions		P
10	PACKAGING AND TRANSPORT		N/A
	Packaging for coin cells are not be small enough to fit within the limits of the ingestion gauge of Figure 3	Not coin cells.	N/A
ANNEX A	CHARGING AND DISCHARGING RANGE OF SECONDARY LITHIUM ION CELLS FOR SAFE USE		P
A.1	General		P
A.2	Safety of lithium ion secondary battery	Complied.	P
A.3	Consideration on charging voltage	Complied.	P
A.3.1	General		P
A.3.2	Upper limit charging voltage	4.2V	P
A.3.2.1	General		P
A.3.2.2	Explanation of safety viewpoint		N/A
A.3.2.3	Safety requirements, when different upper limit charging voltage is applied	4.2V applied.	N/A
A.4	Consideration of temperature and charging current		P
A.4.1	General		P
A.4.2	Recommended temperature range	See A.4.2.2.	P
A.4.2.1	General		P
A.4.2.2	Safety consideration when a different recommended temperature range is applied		N/A
A.4.3	High temperature range		N/A
A.4.3.1	General		N/A
A.4.3.2	Explanation of safety viewpoint		N/A

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IEC 62133-2: 2017/AMD1: 2021			
Clause	Requirement + Test	Result - Remark	Verdict
A.4.3.3	Safety considerations when specifying charging conditions in the high temperature range		N/A
A.4.3.4	Safety considerations when specifying a new upper limit in the high temperature range		N/A
A.4.4	Low temperature range		N/A
A.4.4.1	General		N/A
A.4.4.2	Explanation of safety viewpoint		N/A
A.4.4.3	Safety considerations, when specifying charging conditions in the low temperature range		N/A
A.4.4.4	Safety considerations when specifying a new lower limit in the low temperature range		N/A
A.4.5	Scope of the application of charging current		P
A.4.6	Consideration of discharge		P
A.4.6.1	General		P
A.4.6.2	Final discharge voltage and explanation of safety viewpoint		P
A.4.6.3	Discharge current and temperature range		P
A.4.6.4	Scope of application of the discharging current		P
A.5	Sample preparation		N/A
A.5.1	General		N/A
A.5.2	Insertion procedure for nickel particle to generate internal short		N/A
A.5.3	Disassembly of charged cell		N/A
A.5.4	Shape of nickel particle		N/A
A.5.5	Insertion of nickel particle in cylindrical cell		N/A
A.5.5.1	Insertion of nickel particle in winding core		N/A
A.5.5.2	Marking the position of the nickel particle on both ends of the winding core of the separator		N/A
A.5.6	Insertion of nickel particle in prismatic cell		N/A
A.6	Experimental procedure of the forced internal short-circuit test		N/A
A.6.1	Material and tools for preparation of nickel particle		N/A
A.6.2	Example of a nickel particle preparation procedure		N/A
A.6.3	Positioning (or placement) of a nickel particle		N/A
A.6.4	Damaged separator precaution		N/A
A.6.5	Caution for rewinding separator and electrode		N/A

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IEC 62133-2: 2017/AMD1: 2021			
Clause	Requirement + Test	Result - Remark	Verdict
A.6.6	Insulation film for preventing short-circuit		N/A
A.6.7	Caution when disassembling a cell		N/A
A.6.8	Protective equipment for safety		N/A
A.6.9	Caution in the case of fire during disassembling		N/A
A.6.10	Caution for the disassembling process and pressing the electrode core		N/A
A.6.11	Recommended specifications for the pressing device		N/A
ANNEX B	RECOMMENDATIONS TO EQUIPMENT MANUFACTURERS AND BATTERY ASSEMBLERS		N/A
ANNEX C	RECOMMENDATIONS TO THE END-USERS		N/A
ANNEX D	MEASUREMENT OF THE INTERNAL AC RESISTANCE FOR COIN CELLS		N/A
D.1	General	Not coin cells	N/A
D.2	Method		N/A
	A sample size of three coin cells is required for this measurement		N/A
	Coin cells with an internal resistance greater than 3 Ω require no further testing..... :		N/A
	Coin cells with an internal resistance less than or equal to 3 Ω are subjected to the testing according to Clause 6 and Table 1		N/A
ANNEX E	PACKAGING AND TRANSPORT		N/A
ANNEX F	COMPONENT STANDARDS REFERENCES		N/A

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7.2.1	TABLE: Continuous charging at constant voltage (cells)				P
Sample no.	Recommended charging voltage V _c (Vdc)	Recommended charging current I _{rec} (mA)	OCV before test (Vdc)	Results	
Cell #1	4.20	250	4.18	P	
Cell #2	4.20	250	4.18	P	
Cell #3	4.20	250	4.19	P	
Cell #4	4.20	250	4.19	P	
Cell #5	4.20	250	4.18	P	

Supplementary information:
 - No fire or explosion
 - No leakage

7.3.1	TABLE: External short-circuit (cells)					P
Sample no.	Ambient T (°C)	OCV before test (Vdc)	Resistance of circuit (mΩ)	Maximum case temperature rise ΔT, (°C)	Results	
Samples charged at charging temperature upper limit (45°C)						
Cell #6	55.4	4.18	76	116.9	P	
Cell #7	55.4	4.18	85	118.5	P	
Cell #8	55.4	4.17	83	117.1	P	
Cell #9	55.4	4.18	79	115.3	P	
Cell #10	55.4	4.18	78	120.2	P	
Samples charged at charging temperature lower limit (0°C)						
Cell #11	55.6	4.11	87	103.7	P	
Cell #12	55.6	4.13	79	110.6	P	
Cell #13	55.6	4.12	81	107.2	P	
Cell #14	55.6	4.12	78	110.7	P	
Cell #15	55.6	4.11	80	107.4	P	

Supplementary information:
 - No fire or explosion

7.3.2	TABLE: External short-circuit (battery)					P
Sample no.	Ambient(°C)	OCV before test (Vdc)	Resistance of circuit (mΩ)	Maximum case temperature rise ΔT , (°C)	Component single fault condition	Results
Battery #4	23.0	4.17	88	122.1	MOSFET (U2) Short circuit	P
Battery #5	23.0	4.18	81	115.7	MOSFET (U2) Short circuit	P
Battery #6	23.0	4.17	78	119.7	MOSFET (U2) Short circuit	P
Battery #7	23.0	4.18	79	24.1	--	P
Battery #8	23.0	4.18	84	23.8	--	P
Supplementary information: - No fire or explosion						

7.3.5	TABLE: Crush (cells)				P
Sample no.	OCV before test (Vdc)	OCV at removal of crushing force (Vdc)	Maximum force applied to the cell during crush (kN)	Results	
Samples charged at charging temperature upper limit (45°C)					
Cell #29	4.17	4.16	13	P	
Cell #30	4.18	4.18	13	P	
Cell #31	4.17	4.16	13	P	
Cell #32	4.17	4.16	13	P	
Cell #33	4.17	4.17	13	P	
Samples charged at charging temperature lower limit (0°C)					
Cell #34	4.11	4.11	13	P	
Cell #35	4.13	4.12	13	P	
Cell #36	4.12	4.12	13	P	
Cell #37	4.11	4.11	13	P	
Cell #38	4.12	4.11	13	P	
Supplementary information: - No fire or explosion					



7.3.6		TABLE: Over-charging of battery			P
Constant charging current (A)		0.64			—
Supply voltage (Vdc).....		5.88			—
Sample no.	OCV before charging (Vdc)	Total charging time (minute)	Maximum outer case temperature (°C)	Results	
Battery #12	3.19	90	37.4	P	
Battery #13	3.11	90	36.9	P	
Battery #14	3.14	90	38.5	P	
Battery #15	3.22	90	37.7	P	
Battery #16	3.11	90	38.2	P	
Supplementary information:					
- No fire or explosion					

7.3.7		TABLE: Forced discharge (cells)			P
Sample no.	OCV before application of reverse charge (Vdc)	Measured reverse charge I_t (mA)	Lower limit discharge voltage (Vdc)	Results	
Cell #39	3.13	500	2.75	P	
Cell #40	3.15	500	2.75	P	
Cell #41	3.19	500	2.75	P	
Cell #42	3.13	500	2.75	P	
Cell #43	3.19	500	2.75	P	
Supplementary information:					
- No fire or explosion					

7.3.8.1		TABLE: Vibration				P
Sample no.	OCV before test (Vdc)	OCV after test (Vdc)	Mass before test (g)	Mass after test (g)	Results	
Battery #17	4.18	4.17	9.7667	9.7666	P	
Battery #18	4.17	4.17	9.7714	9.7714	P	
Battery #19	4.18	4.18	9.7703	9.7702	P	
Supplementary information:						
- No fire or explosion						
- No rupture						
- No leakage						
- No venting						

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7.3.8.2	TABLE: Mechanical shock					P
Sample no.	OCV before test (Vdc)	OCV after test (Vdc)	Mass before test (g)	Mass after test (g)	Results	
Battery #20	4.18	4.18	9.7708	9.7708	P	
Battery #21	4.18	4.17	9.7688	9.7687	P	
Battery #22	4.17	4.17	9.7654	9.7653	P	

Supplementary information:

- No fire or explosion
- No rupture
- No leakage
- No venting

7.3.9	TABLE: Forced internal short circuit (cells)					N/A
Sample no.	Chamber ambient T (°C)	OCV before test (Vdc)	Particle location ¹⁾	Maximum applied pressure (N)	Results	

Supplementary information:

D.2	TABLE: Internal AC resistance for coin cells				N/A
Sample no.	Ambient T (°C)	Store time (h)	Resistance Rac (Ω)	Results ¹⁾	

Supplementary information:

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TABLE: Critical components information					P
Object/part no.	Manufacturer/trademark	Type/model	Technical data	Standard	Mark(s) of conformity ¹⁾
Cell		AT602535	3.7V, 500mAh	IEC 62133-2:2017, IEC 62133-2:2017/AMD1:2021	Tested with appliance
- Electrolyte	Shinghwa Advanced Material Group Co., Ltd	SHYT-2205	LiPF ₆ +EMC+EC+DEC	--	--
- Separator	Shenzhen Xingrongxiang Electronic Co., Ltd	14μm	PE, Shutdown Temperature: 130°C	--	--
- Positive Electrode	Jiangmen Kanhoo Industry Co., Ltd.	TE510	LiCoO ₂ , NMP, PVDF, Conductive Additive, Aluminum Foil	--	--
- Negative Electrode	Dalian Hongguang Lithium Co., Ltd.	HG-8C	Graphite, CMC, SBR, Conductive Additive, Copper foil	--	--
Protection IC (U1)	Shenzhen Developer Microelectronics Co.,Ltd.	DW01	Overcharge Detection Voltage: 4.3V±0.05V, Overdischarge Detection Voltage: 2.4V±0.1V, T _{opr.} : -40°C ~ +85°C	--	Tested with appliance
MOSFET (U2)	Shenzhen Developer Microelectronics Co.,Ltd.	8205A	V _{DS} : 20V, V _{GS} : ±12V, I _D : 5A, (T _A = 25°C)	--	Tested with appliance
PCB	SHENZHEN LUTONGDA TECHNOLOGYCO., LTD	LTD-D	130°C	--	Tested with appliance
Wire	Shenzhen Rui Heng Tong Electronic Co., Ltd.	1007	30AWG, 80°C, 300V	--	Tested with appliance
Supplementary information:					
¹⁾ Provided evidence ensures the agreed level of compliance.					

-- End of Report --

Attachment 1



Photo Documentation

Product: Li-ion Polymer Battery

Type Designation: AT602535

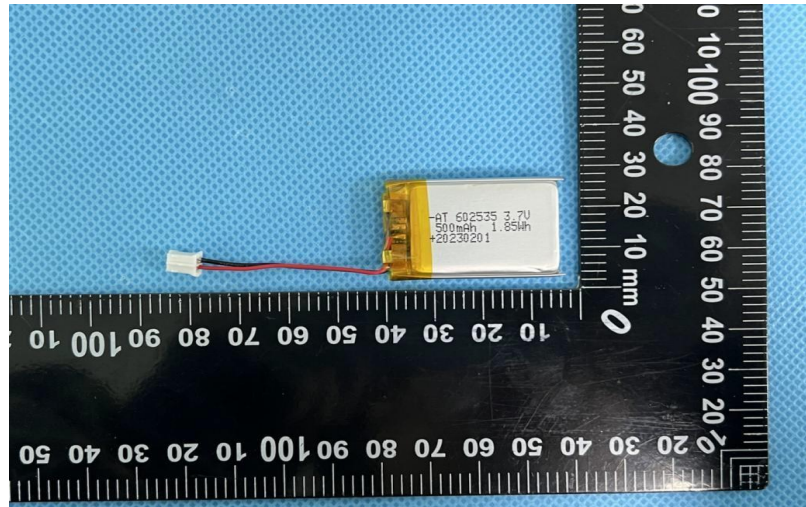


Figure 1 Front view of battery

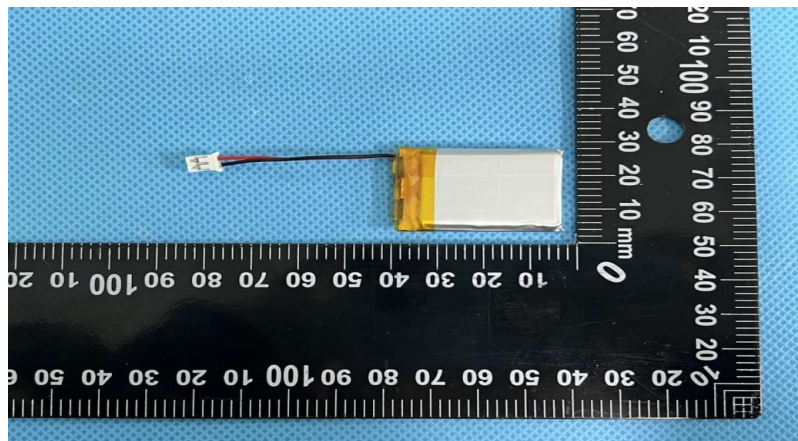


Figure 2 Back view of battery

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Attachment 1



Photo Documentation

Product: Li-ion Polymer Battery

Type Designation: AT602535

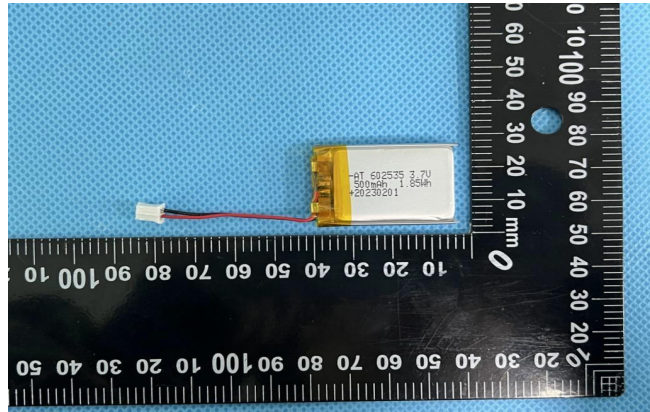


Figure 3 Internal view -1 of battery

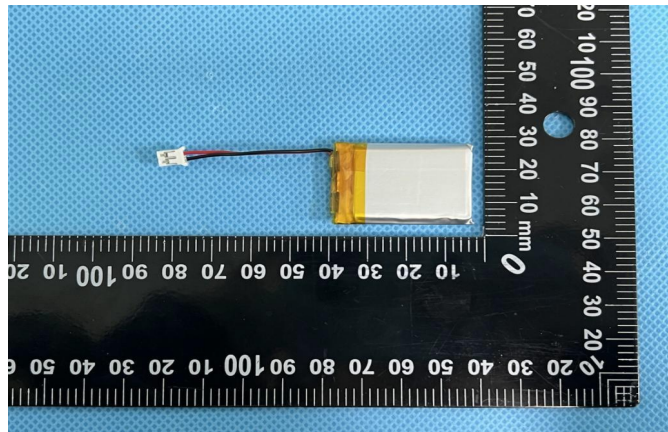


Figure 4 Internal view-2 of battery

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Attachment 1



Photo Documentation

Product: Li-ion Polymer Battery

Type Designation: AT602535

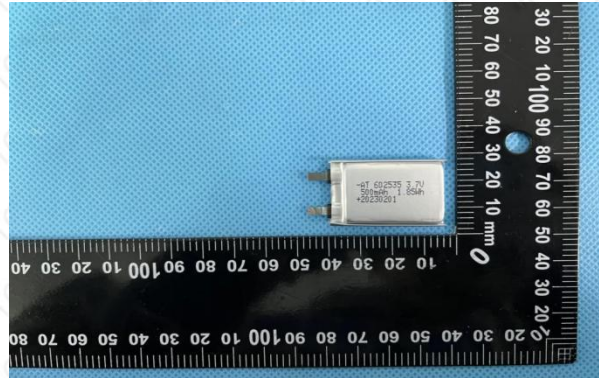


Figure 5 Front view of cell

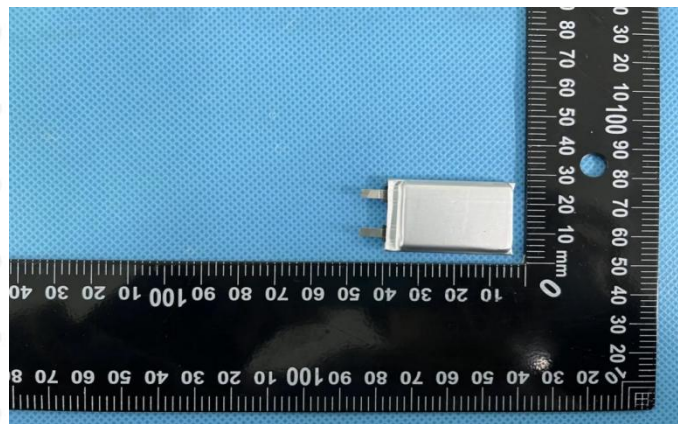


Figure 6 Back view of cell

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Attachment 1



Photo Documentation

Product: Li-ion Polymer Battery

Type Designation: AT602535

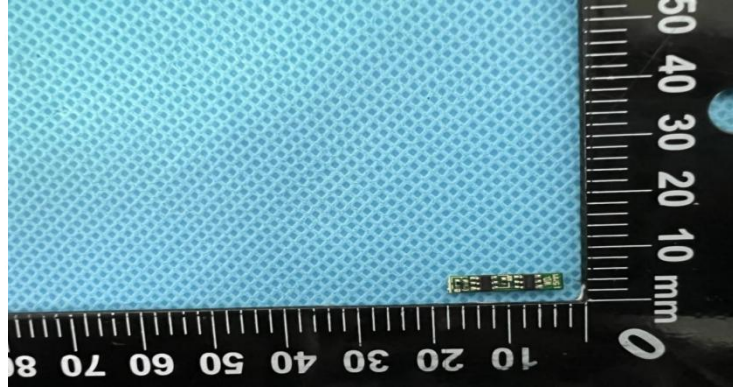


Figure 7 Front view of PCM

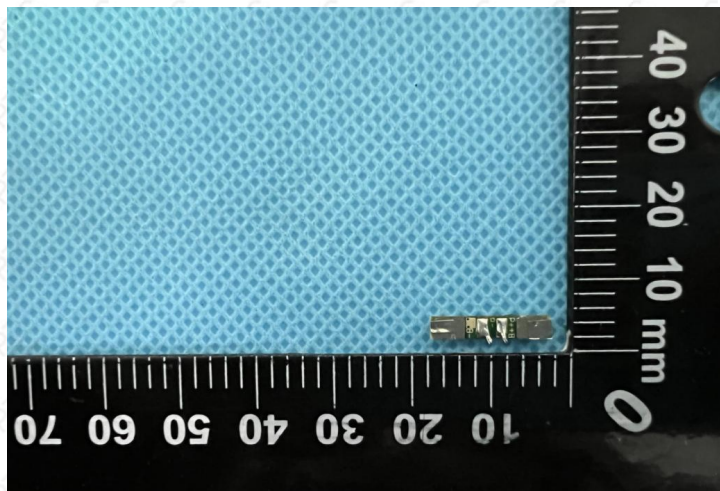


Figure 8 Back view of PCM

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